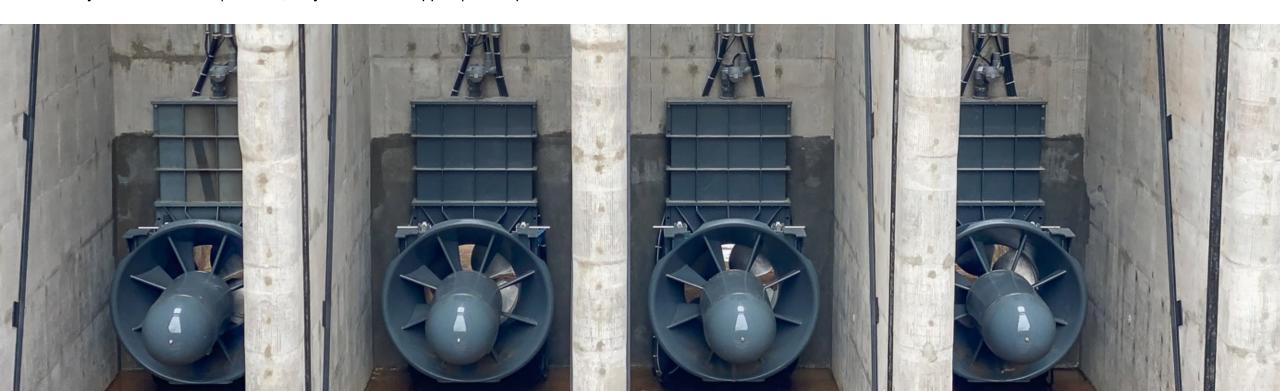
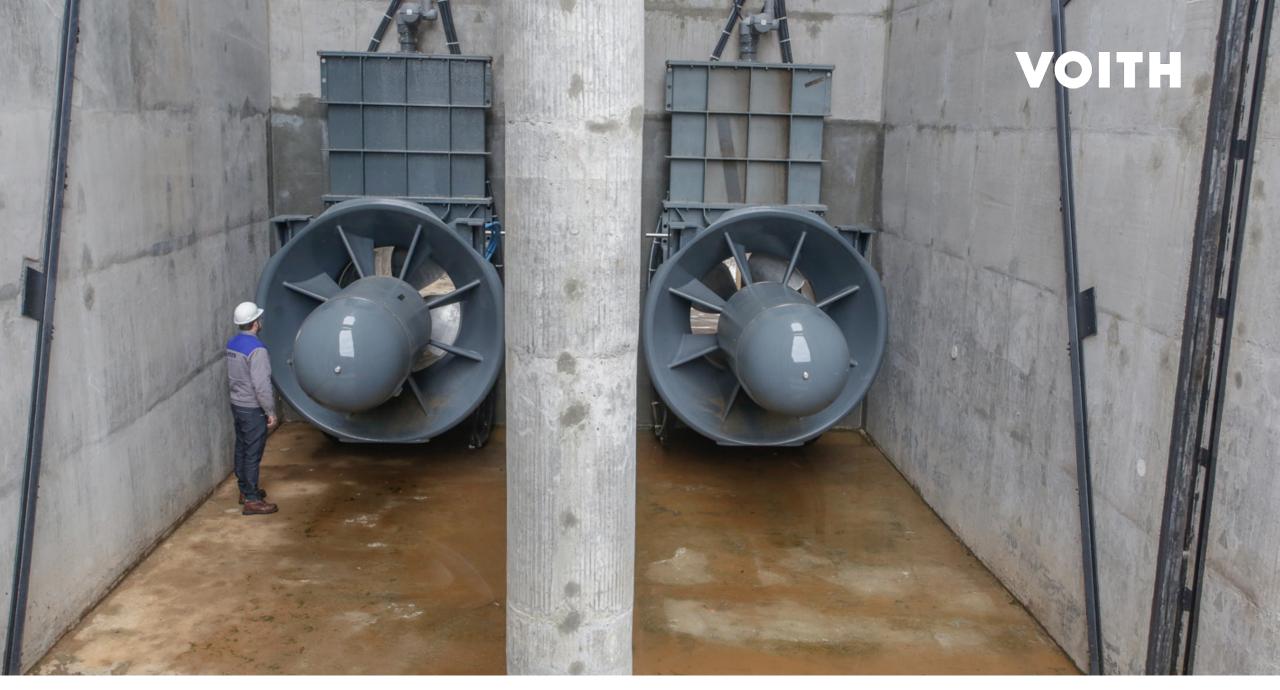


For low head hydropower stations StreamDiver

Hydromatters 2022 | Padova, Italy | Michael Wippel | 20 September 2022





StreamDiver – Hydromatters 2022 | Michael Wippel | 2022-09-20

StreamDiver

VOITH

Development Milestones



Start of development in cooperation	First commercial contract in Europe	Contracts in Europe, North and South America (12 Units)			Contracts in Europe, South America and Asia (14 Units)		Contracts in North and South America (20 Units)	
with Verbund		Implementation of	ptimized hydraulics f new materials derwater plugs and		Development of n sizes and optimiz and sensors		Development of the StreamDiver produced development of fix sediment manage	uct family and sh protection and
2011	2014	2015	2016	2017	2018	2019	2020	2021

StreamDiver Development Principles



No impact from oil or grease

High quality = long service life

KISS Principle

Keep it super simple

No oil-lubricated bearings

No shaft sealing

No cooling or drainage system

No oil hydraulics

No gear

No excitation system

Avoidance of environmental risks No risk of water pollution Lowest possible visual impact Fish protection and sediment management concepts in place

StreamDiver



Optimization of return through design principles

CAPEX

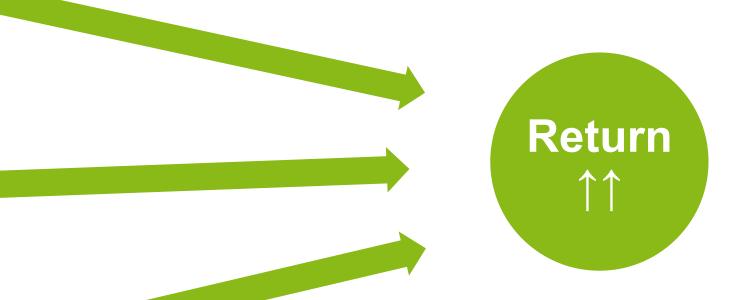
- Equipment costs ↓
- Civil costs ↓↓
- Installation costs ↓↓

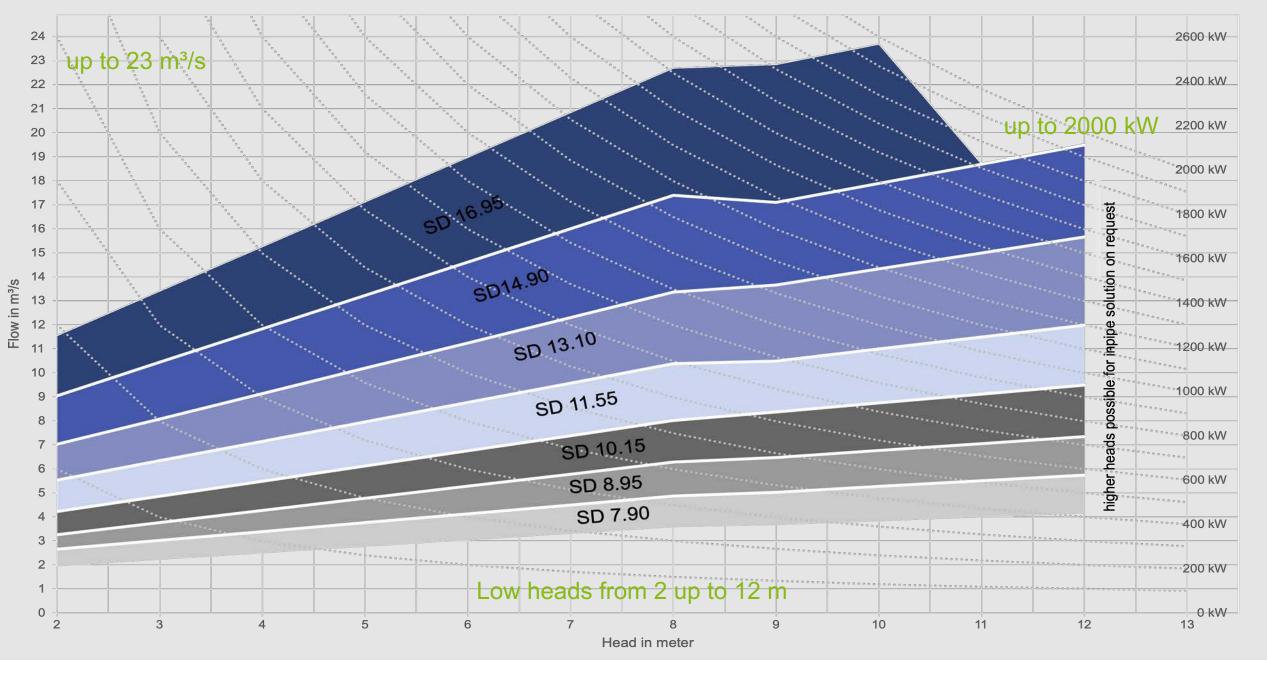
OPEX

- Maintenance intervals ↓
- Complexity ↓↓
- Downtime costs ↓↓
- Spare Parts ↓↓

RISKS

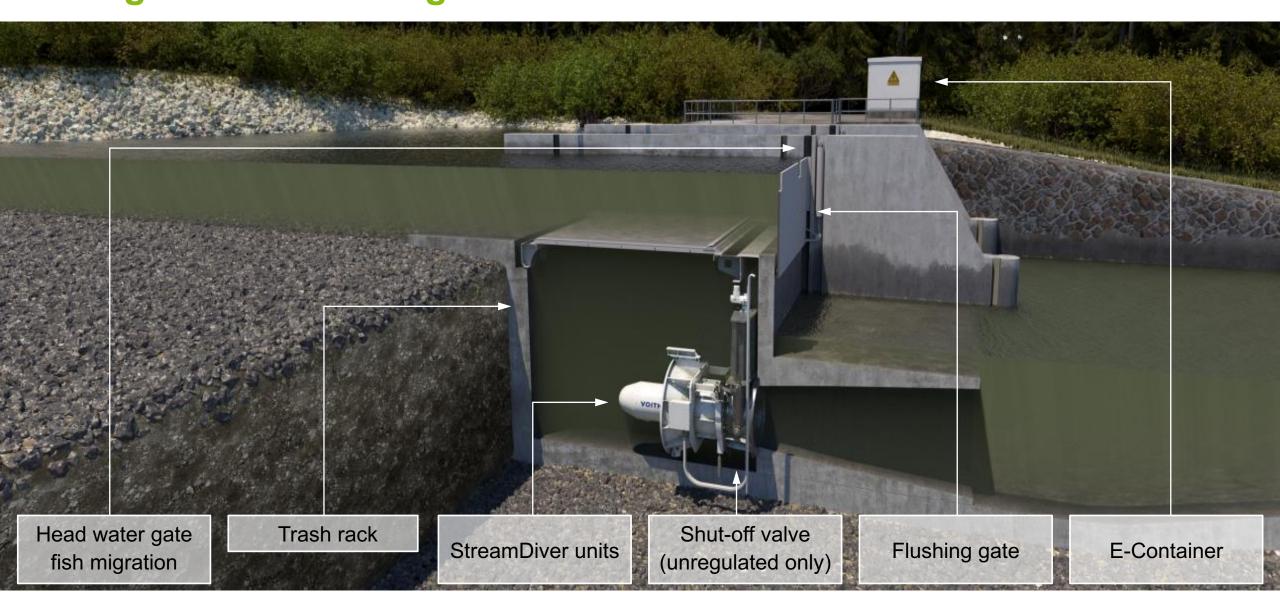
- Downtime costs ↓↓
- Environmental risks ↓↓
- Interface risks ↓↓





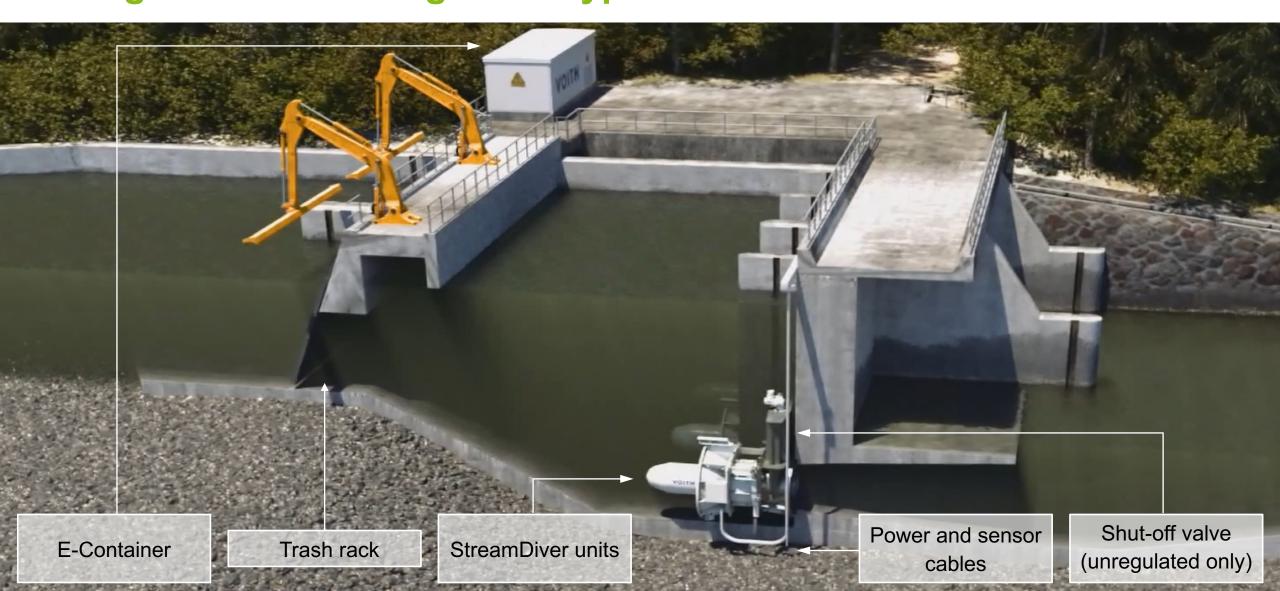
Overflowed shaft power station ("box-type") Regulated and unregulated / vertical and horizontal





Standard: Diversion-type power station Regulated and unregulated type





StreamDiver

VOITH

Less components – higher reliability



Glass-reinforced plastic Bulb nose

- Light weight easy to handle
- No corrosion possible



Permanent Magnet Generator

- Stainless shaft and shields
- Water flooded generator



Shut-off valve

Turbine housing

- No moveable parts
- All In One



Runner, fixed blades

- High Quality stainless steel
- No moveable components



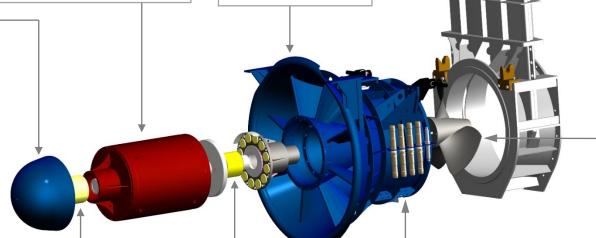
Electrical plugs

- Special underwater plugs / Marine bronze
- Perfectly flexible



Water-lubricated bearing

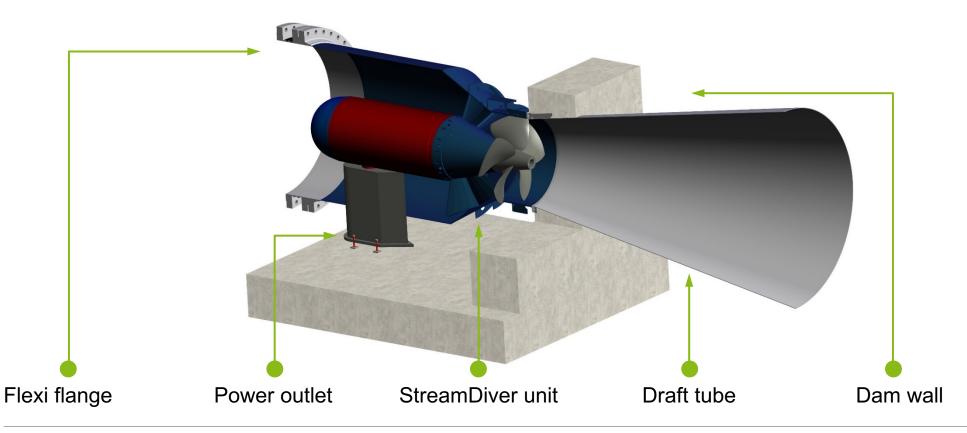
- No oil or grease
- No maintenance during lifetime



StreamDiver Innovations StreamDiver In-Pipe solution

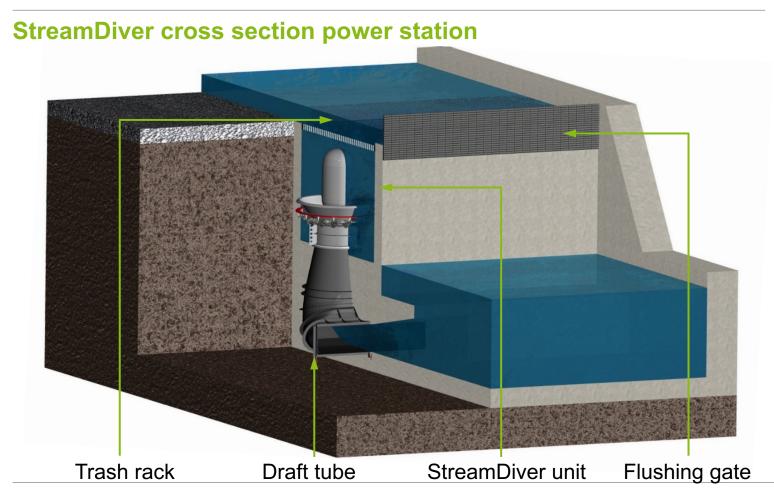


StreamDiver integrated into a pipe – can be combined with a Siphon arrangement



StreamDiver Innovations StreamDiver RVT – Vertical, regulated StreamDiver





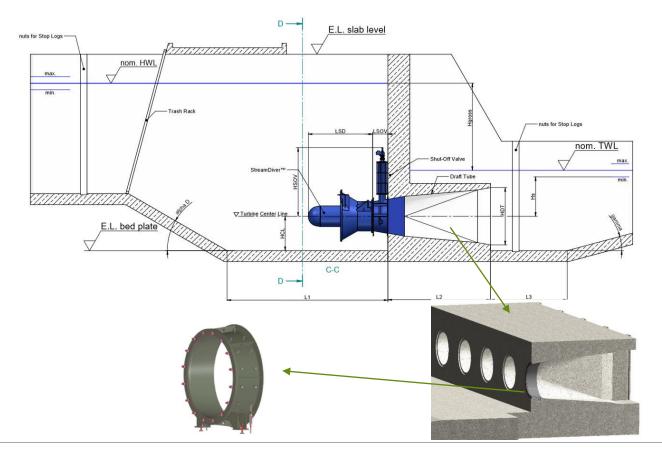
- For vertical installation in shaft power stations (especially as a replacement for existing Francis shaft turbines)
- A positive machine setting allows easy access for inspection and maintenance

Civil



Reducing the construction efforts to the minimum

Construction



- Simple civil construction
- Standard layouts available quick at planning
- Optimized draft tube to reach the minimal length for maximum efficiency
- Less deep foundation compared to other turbine concepts
- Only one interface to civil fast process in construction phase

Planned service intervals Maintenance plan





Remote check

On-site inspection

Main service interval (bearing exchange)

StreamDiver is fully automated, therefore only a weekly remote check is required

Recommended every 5 years Duration: ~ 1 day

Recommended every 10 years or later Duration: ~ 3 days

- Important sensors for monitoring are redundant
- Main service interval to replace slide bearing modules depends on the machine loading (head) and operating hours
- Actuators for the shut-off valve (or rack cleaning) can be removed in complete segments for maintenance with intervals similar to StreamDiver

Make handling easy and fast Reducing outage time









Reducing outage time is one key factor of profitable operation of hydropower turbines:

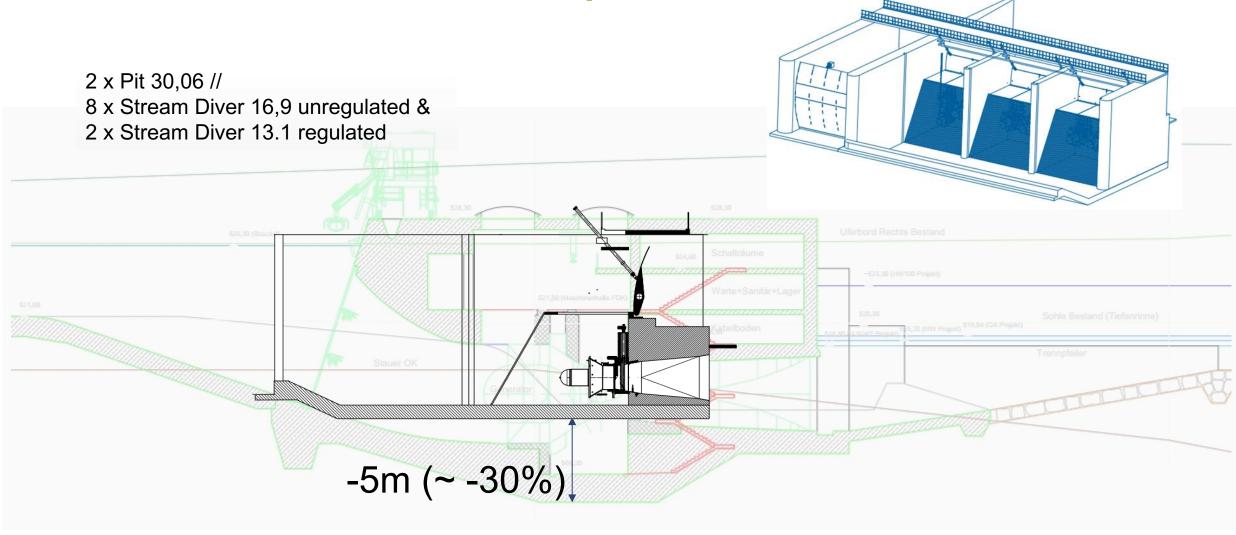
- Simple "hanging" of StreamDiver turbine allows faster dismantling
- Underwater plugs for easy electrical connection / disconnection within minutes

StreamDiver Planning Example

VOITH

Scale 1:200

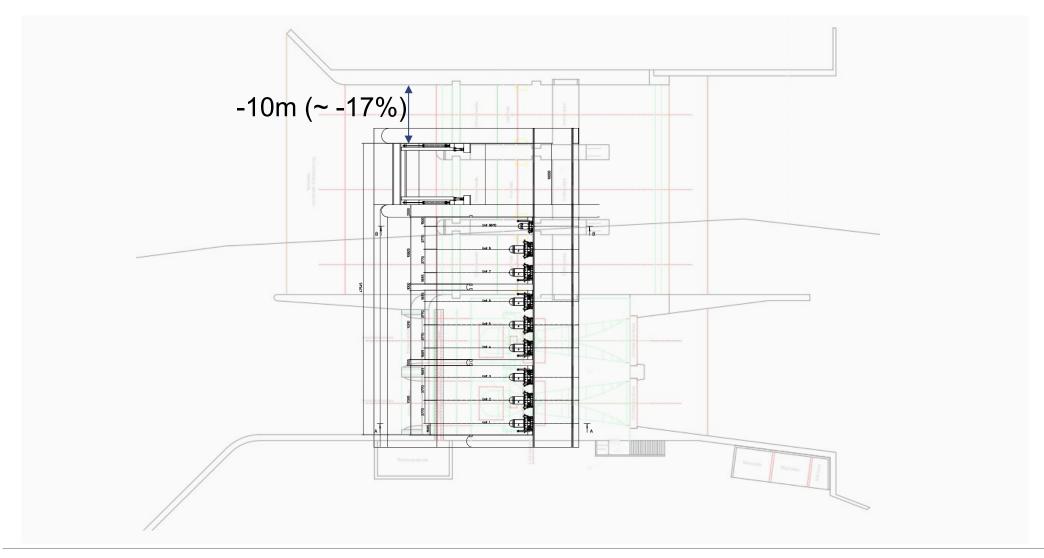
10 x StreamDiver // 2 x Pit - Depth



StreamDiver Planning Example

VOITH

10 x StreamDiver // 2 x Pit - Width



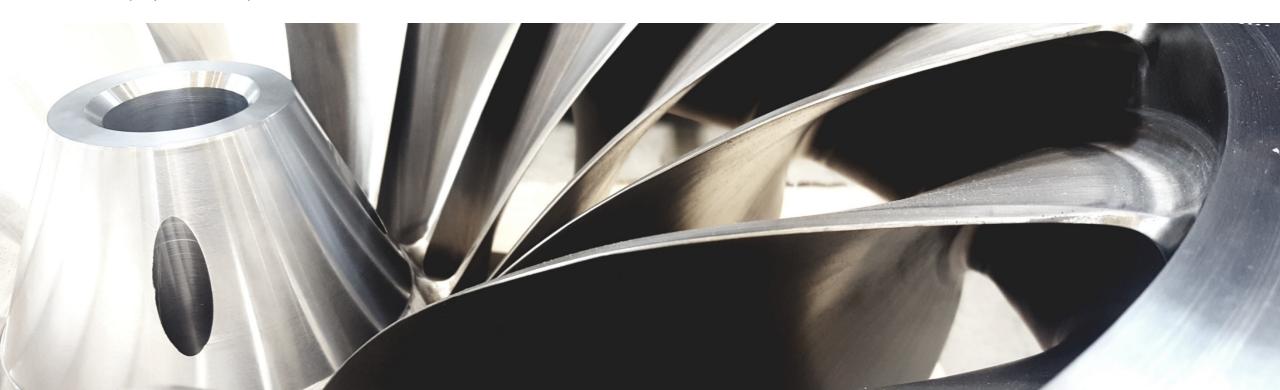




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M-Line Turbines

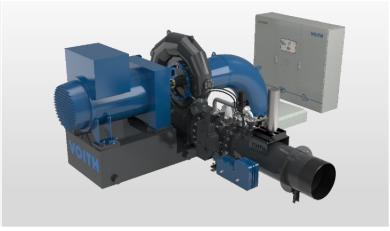
M-Line | Hydromatters | 2022



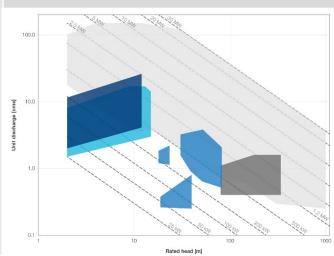
M-Line Turbines **Development**







M-Line Francis
Small Hydro



We focused on developing a solution with:

- shortened delivery time
- possibility to provide space information for powerhouse plannings from the beginning
- fast installation with the proven Voith Hydro quality



For more information, visit us on our booth!

StreamDiver – Hydromatters 2022 | Michael Wippel | 2022-09-20



Thank you!

VOITH